

HG 235 MET, HOT MELT ADHESIVE FOR STOCK AND CARTON SEALING

TYPICAL APPLICATIONS

- For harder to stick to corrugated surfaces and lower temperature applications
- Suitable for all hot melt glue equipment used with secondary packaging applications

PRODUCT FEATURES

- Very fast set speeds
- Aggressive tack
- Excellent adhesion
- Excellent heat stability

CONSTRUCTION

STANDARD WIDTH

NA
NA

STANDARD LENGTH

NA
NA

STANDARD CORE SIZE

NA

APPLICABLE STANDARDS

ASTM D 3236

STORAGE & USAGE CONDITIONS

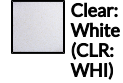
For best results, use product within 365 days.

When handling and working with hot melt adhesives, always wear protective clothing and eye protection. To minimize the risk of flammable vapors, do not exceed 400 F melt temperature.

For best results, allow product to cool and manually remove excess adhesive with scraper. Consult your hot melt equipment manufacturer for proper clean-up procedures.

Under normal conditions of use, this product is considered nontoxic. Consult the SDS for additional information.

COLOR



PHYSICAL PROPERTIES

	STANDARD	METRIC
Application Temperature Range	325 F to 360 F	162 C to 182 C
Softening Point	227 F (+/- 2.0)	108 C (+/- 2.0)
Viscosity	900 cps (+/- 180) @ 350 F	900 cps (+/- 180) @ 176 C

Physical and performance characteristics are obtained tests recommended by ASTM, government agencies or Shurtape Technologies, LLC, Quality Assurance and Technical Service departments and do not represent a guarantee of product performance. Individual cases may vary slightly from these averages. The user should determine whether the product is fit for a particular purpose and is suitable for the user's method of application before use.

