

Marine Industry Tapes Pro Guide

Your Guide to Selecting
the Right Tape
for the Job



Shurtape

TECHNOLOGIES

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We are proud to craft
— and supply — the right tape
solution for every job. And we are
proud to manufacture many of
those tapes right here in the USA.
Look for this icon for items that
are **Made in the USA**
with Local & Global Materials.

SHURTAPE INDUSTRIAL SOLUTIONS

Available under market-leading brands and crafted with a spirit of passion, inspiration and innovation, our tapes and solutions are purpose-built to meet — and exceed — the standards of the markets we serve. **No matter the application, Shurtape Industrial products get the job done.**



Shurtape® brand proudly serves a variety of professional and industrial markets with a comprehensive product portfolio that includes masking and paper, foil and film, packaging, double-coated, cloth and duct, and other specialty tape products, in addition to packaging dispensers and equipment for automated and manual packaging applications.



When performance cannot be compromised, FrogTape® brand delivers professional results you can trust — when it matters most. The brand's flagship product FrogTape® Multi-Surface Painter's Tape changed painting with PaintBlock® Technology, a super-absorbent polymer that seals the edges of the tape to keep paint out and lines sharp. With a dedication to premium performance and continuous innovation, the brand has grown from that original green painter's tape to a variety of consumer, professional and industrial tape solutions.



We make it our business to know what contractors need. So, we know you need to save time and get the job done right, the first time. Since 1955, we've strived to be a leader in all things tape and that's why we're bringing you Duck Pro® by Shurtape® — the brands you know with the quality and performance you trust. With tapes that are as versatile as they are durable, we've got you covered no matter what the job demands.



From simple tasks to extreme fixes, T-Rex® is a family of ferociously strong tapes that pushes the boundaries of repair. It's all-weather, so you can tackle each challenge, no matter the temperature or conditions. It's quality, so you get the strength you need and long-lasting results you demand. And it's easy to use, so you can fix quickly and move on. For every fix, T-Rex can.™

The Right Solution for Every Job.

That's what we have dedicated to crafting — and supplying — to you. Because our privately owned, fifth generation, global corporation is committed to designing, developing, manufacturing and delivering product solutions that make our customers' lives easier and help them do their jobs better. Through our industry-leading Industrial Group, based in Hickory, NC, we deliver pressure-sensitive tapes for those with the highest, most exacting standards, and proudly serve a variety of markets, including:

- *Packaging*
- *Automotive*
- *Marine*
- *Building & Construction*
- *Abatement*
- *Electrical*
- *Professional Paint*
- *Stucco*
- *HVAC*
- *Industrial*
- *MRO*
- *Arts & Entertainment*

No matter the job, we know it's critical you're prepared. That's why we continue to deliver the tapes you trust — and the product features you demand — to deliver superior results.



Product Innovation

We don't back down from a challenge. In fact, we embrace it. We listen. We solve. We develop the tools you need to get the job done right... the first time.



Global Footprint

Our global manufacturing, distribution and service capabilities position us to satisfy the growing needs of an international audience searching for competitively priced, high-quality tape solutions, with international locations in:

Mexico | Peru | The United Kingdom | Germany | United Arab Emirates | China | Australasia | Denmark



Industry Knowledge

We have also developed resources dedicated to keeping you up to date on industry trends and best practices — to help you exceed expectations on the job. Our educational website, TapeUniversity.com, is your leading online resource for all things tape. From blog posts and articles to video demonstrations, Tape University serves to answer the industry's most commonly asked questions about tape — and invites you to ask your own.

Want to learn more about our company, locations and brands?
Visit us online at ShurtapeTech.com.



MARINE INDUSTRY TAPES

Whether you're working on a new boat build or repairing an existing one, tape is a critical part of the job. A single mistake can ruin the entire project. So, the tape you choose could stand between a job well done — and a job redone.

Shurtape®
TRUE TO YOUR WORK™



 **DUCK PRO®**
BRAND DUCT TAPE
by **Shurtape®**



All About the Marine Market

Our story is built on a passion for innovation, a focus on complete customer satisfaction and a relentless commitment to delivering quality products to the markets and channels we serve. That's why we offer a complete portfolio of tape solutions that are engineered to perform in challenging marine applications. From durability and versatility to clean removal and crisp paint lines, our tapes deliver results you can rely on to get the job done right the first time.

Commitment to Quality

Our privately owned, fifth generation, global corporation is committed to designing, developing, manufacturing and delivering product solutions that make our customers' lives easier and help them do their jobs better. For the marine market, our dedication to quality begins with rigorous testing of products. Specifically, our FrogTape® family of performance masking tapes are proven to provide excellent adhesion to a variety of surfaces, be resistant to water, various solvents and abrasives, and perform well with gel coats, multi-part epoxy topcoats and antifouling bottom paints.

FrogTape® Performance Masking Tapes

Performance Masking Tapes designed with high durability are necessary to avoid tape residue, paint bleed and other inconveniences caused by extreme conditions like heat, weather and solvents. These tapes are engineered to hold up against processes and conditions such as bake ovens, gel coat curing, outdoor application, resins, topcoats and more. They are also critical to proper mold preparation with the capability to adhere to low surface energy materials such as mold release wax, synthetic polymers and polyethylene.

Paint and Fineline Tapes offer sharp lines and no residue in lower-tack jobs. There are options for a variety of surfaces and temperatures — so the tape you choose is conformable and durable to your application at-hand.

Extended Portfolio of Tape Solutions

Shrink and Hull Preservation Tapes are specially designed for the storing process. These tapes reinforce boat heat shrink wrap seams to create a tight, continuous seal that protects the vessel during seasonal storage or transportation.

General Purpose Masking Tapes are ideal for non-critical masking applications, as well as bundling and sealing. These applications could include masking off for paint or resin overspray and assisting in the mold flange release process — or simple marking, labeling and taping off sleeves.

Duct and Specialty Tapes can be used in a multitude of applications. Use duct tape to tape off floors with rosin paper or fiberboard sheets to protect from resin spray and other residue. For stringer building, duct tape can be used to protect decks and stainless-steel fixtures during the rigging and finishing processes. Other specialty tapes may include a waterproof tape. Choose one durable and flexible enough for a wide range of emergency fixes and waterproofing repairs.

Electrical Tapes are most commonly black but come in a variety of colors. Each color has a specific purpose — primarily to indicate voltage levels and identify different circuits. For any level of electrical taping, look for a UL Listed tape.

Shurtape
TECHNOLOGIES



When crisp, clean lines on your next painting project are a must, trust FrogTape® performance masking tapes. Ideal for use in painting and metal fabrication in the transportation, marine and general MRO industries, these tapes withstand heat and demonstrate excellent performance in challenging applications.

FrogTape® 225 Gold



Performance Grade, Moderate Temperature, Medium-High Adhesion Masking Tape

Performance grade, medium-high adhesion masking tape for use in moderate temperatures in the transportation and metal fabrication industries. For use in temperatures up to 225 F (for up to 30 minutes), FrogTape® 225 Gold is a user-friendly masking solution that delivers consistent paint lines, clean removal and conformability in a range of industrial applications and environments.



FrogTape® 250 Light Blue



Performance Grade, Moderate Temperature, Medium-High Adhesion Masking Tape

Performance grade, medium-high adhesion masking tape for use in moderate temperatures in the transportation and metal fabrication industries. For use in temperatures up to 250 F (for up to 30 minutes), FrogTape® 250 Light Blue is a user-friendly masking solution that delivers consistent paint lines, clean removal and conformability in a range of industrial applications and environments.



FrogTape® 325 Pink



Performance Grade, High Temperature, Medium-High Adhesion Masking Tape

Performance grade, medium-high adhesion masking tape for use in moderate temperatures in the transportation and metal fabrication industries. For use in temperatures up to 325 F (for up to 30 minutes), FrogTape® 325 Pink is a user-friendly, durable solution that delivers sharp paint lines, clean removal and consistent unwind in a range of industrial applications and environments.



PERFORMANCE MASKING TAPES

FrogTape® FLC 280



High Temperature, PVC Fineline Masking Tape

Performance grade, highly conformable PVC fineline masking tape designed for use in transportation, marine and automotive OEM and aftermarket finishing. FrogTape® FLC 280 Blue offers a waterproof and solvent-resistant solution for crisp, fineline edges when compound and tight radius curves are needed.



FrogTape® FLS 325



Low-Stretch, PVC Fineline Masking Tape

Performance grade, low-stretch PVC fineline masking tape designed for use in transportation, marine and automotive OEM and aftermarket finishing applications. FrogTape® FLS 325 Yellow provides a tough, yet conformable, waterproof and solvent-resistant solution to deliver crisp, fineline edges without staining or ghosting.



FrogTape® Performance Masking Tapes Tips

One of the most common issues boat painters face is paint bleed. With proper preparation, attention to detail and the right materials, you can prevent paint bleed and achieve professional-looking results.

Pro Tips for Perfect Paint Lines

1. Thoroughly clean and dry your surface before taping to ensure proper adhesion.
2. Choose a high-quality performance masking tape designed to hold up against moisture and paint solvents.
3. Consider sealing the tape's edge with a clear coat or base color before applying final paint to further block paint from seeping under the tape.
4. When painting, apply thin, even coats.
5. Remove the tape at a 45-degree angle when the paint begins to dry, but is still slightly tacky.

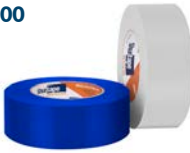
Achieve crisp, clean paint lines on your next boat building, repair or restoration project with a quality painter's tape.





Trust Shurtape® marine heat shrink and hull preservation tapes to get the job done right the first time. These polyethylene film tapes offer high conformability to wrap around surfaces and maintain a watertight seal for extra protection.

PE 900



UV-Resistant Marine Heat Shrink Tape

9.0 mil, UV-resistant polyethylene film tape used for marine shrink applications and vapor barrier seaming in boat storage and transportation applications, as well as for patching, repairing, bundling, wrapping and sealing applications across a variety of surfaces. Designed with a synthetic rubber-based pressure sensitive adhesive, PE 900 marine heat shrink tape offers high conformability that creates a watertight seal and humidity resistance in all weather and climate conditions.

Protect, Store and Transport Boats with Confidence Using a Heat Shrink and Hull Preservation Tape

Heat shrink tape is a versatile and essential tool. Its ability to shrink tightly when heated creates a secure and protective seal, making it ideal for hull preservation, seasonal storage and transportation.

Protection

Seal seams, cracks or exposed areas of the hull to provide a waterproof, airtight barrier, which also helps prevent moisture and UV damage that lead to wear and structural issues. The heat-activated seal ensures that the tape will adhere smoothly, even to tight angles and curves.

Storage

When not in use, boats should be properly shielded from harsh weather. Reinforce boat wrap seams to create a weather-resistant layer of protection against wind, snow, ice and moisture. This also helps to reduce the risk of mold, mildew and freezing damage.

Transportation

Provide additional security when transporting boats over long distances. The continuous seal protects covers, secures loose components and shields surfaces from road debris, while the pressure sensitive adhesive ensures the tape remains in place.

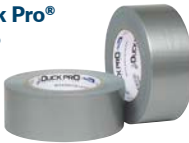
Whether you are preserving the hull, preparing for the off-season or transporting your boat to a new location, heat shrink tape delivers protection you can trust.





Designed with an aggressive adhesive that sticks across a variety of applications, surfaces and weather conditions, these Duck Pro® by Shurtape® duct tapes offer the reliability and durability to tackle a range of temporary to permanent repairs.

Duck Pro® PC 6



Utility Grade, Co-Extruded Cloth Duct Tape

Utility grade cloth duct tape for non-critical, general use applications, including packaging, bundling, sealing, repairing, holding and waterproofing. This economical, co-extruded solution is built to last and offers good conformability and easy handling to prevent it from twisting or curling during application.



Duck Pro® PC 9



General Purpose Grade, Colored Cloth Duct Tape

General purpose, contractor grade cloth duct tape available in a wide variety of colors for sealing, seaming, repairing, holding and industrial color-coding and splicing applications. A poly-coated, repair duct tape, PC 9 Duck Pro® by Shurtape® provides quick stick, easy tearability and indoor clean removal for 30 days to finish jobs with speed and ease.



Duck Pro® PC 618



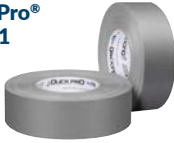
Professional Grade, Industrial Colored Cloth Duct Tape

Professional grade, industrial cloth duct tape, available in a wide variety of colors, for holding, securing, seaming, repairing, bundling, splicing, packaging, color-coding and masking in HVAC, industrial, commercial, utilities, trucking and automotive applications, and can also be used as a condensation barrier in appliance assemblies. PC 618 Duck Pro® by Shurtape® is easy to unwind and tear, conforms well to a variety of surfaces and offers excellent holding power, no matter the job.



CLOTH & DUCT TAPES

Duck Pro® PC 621



Professional Grade, All-Purpose Cloth Duct Tape

Heavy duty cloth duct tape designed for HVAC applications to hold, seal and seam sheet metal and flex duct, exhaust vents and preformed insulation, and can also be used in industrial applications for holding, splicing, protecting and packaging. Use PC 621 Duck Pro® by Shurtape® for demanding applications that require an easy-to-use tape with excellent conformability, tack and holding power.



Duck Pro® PC 769



Professional Grade, Clean Removal Duct Tape

Clean removal duct tape designed to offer aggressive adhesion without leaving residue behind for up to 6 months on indoor and outdoor surfaces once the tape is removed. PC 769 Duck Pro® by Shurtape® is UV-resistant and can be used for a variety of indoor and outdoor projects such as holding cords, bundling and repair projects.





With a wide variety of aggressively strong tapes for all-weather durability, T-Rex® brand is designed for those moments in your life when you need intense holding power, no matter the application.

T-Rex® WTRPF



T-Rex® Extreme Strength Waterproof and Repair Tape

Premium rubberized butyl adhesive tape that provides tough waterproof adhesion for a wide range of general purpose or heavy duty repairs. T-Rex® Extreme Strength Waterproof and Repair Tape is formulated with a waterproof backing to withstand extreme weather and temperatures, and its UV-resistant formulation won't break down under harsh sunlight. From repairing a rip in an above-ground pool or temporarily stopping a leak in a water pipe to applying underwater and into cracks and rough, dirty surfaces, this waterproof tape is strong and durable to last longer.



T-Rex® RT 700



T-Rex® Clear Repair Tape with All-Weather Crystal-Clear Construction

Repair tape designed with a crystal-clear construction for discreet adhesion over a wide range of repairs. T-Rex® Clear Repair Tape features an aggressive adhesive that sticks to wet surfaces, and is all weather to withstand extreme temperatures and weather conditions. Built with long-lasting holding power and a durable puncture-resistant backing, this repair tape provides a waterproof and UV-resistant seal to almost any fix.



T-Rex® RSW 500



T-Rex® Ferociously Strong® Waterproof and Repair Tape

An all-weather, fix-it-all tape for challenging indoor and outdoor repairs and waterproofing projects. T-Rex® Ferociously Strong® Waterproof and Repair Tape is formulated with patent-pending Flex-to-Fit Technology™, which uses a highly conformable film engineered with a solventless UV acrylic adhesive that is repositionable, yet ferociously strong, providing maximum stretch around objects and the ability to fit in tight spaces. Plus, this tape offers easy application, has extreme weather performance, bonds to a wide variety of surfaces and building materials and even works under water — making it the most versatile and reliable tape for fast fixes.



Tips for Boat Painting in the Elements

Painting outdoors comes with unique challenges, especially when dealing with varying weather conditions. Understanding how elements impact the painting process will help you achieve a smooth, lasting finish and avoid issues like blistering, uneven drying and poor adhesion.

Humidity and temperature play an influential role in paint drying times and tape adhesion. Excess moisture can cause paint to dry too slowly and result in a cloudy finish, while humidity and extreme temperatures can hinder tape adhesion and leave unclear paint lines. Ideal painting conditions are temperatures between 60 F and 80 F with low to moderate humidity.

Sunlight can dry paint too quickly, which causes the surface to form a film before the layers underneath have fully cured, resulting in bubbles, cracks or an uneven texture. Avoid this by painting in the early morning or late afternoon when the sun is less intense, or consider shading your work area with a tent, canopy or tarp.

Rain is one of the biggest threats to a fresh paint job — even a few drops can ruin hours of work with streaks or water spots. Before painting, check the forecast and allow ample drying time. If rain is expected within 24 hours, it is best to avoid painting, as most marine paints require at least that to properly cure.

Weather is out of your control, but a smooth, professional-looking paint job can be achieved if you understand how to approach and plan for working in the elements without them working against you.





Shurtape® electrical tapes are engineered for durability, strength and consistent performance in a range of electrical and mechanical applications. Whether for primary insulation, as a jacketing or for phasing, you can be confident our electrical tapes will meet the demands of the job.

EV 57B/C



**General Purpose Grade, UL Listed,
Black & Colored Electrical Tape**

General purpose grade, 7.0 mil vinyl insulation tape for use in a variety of mechanical and electrical applications. UL Listed and CSA Approved, EV 57 is a highly conformable, lead free and flame retardant electrical tape for use indoors and out.



EV 77B/C



**Professional Grade, UL Listed,
Black & Colored Electrical Tape**

Professional grade, 7.0 mil, all-weather vinyl insulating tape used for electrical and mechanical protection in temperatures ranging from 0 F to 220 F. UL Listed and CSA Approved, EV 77 electrical tape is lead free, flame retardant, and is engineered with a polymeric backing construction, as well as a specialized method of bonding the adhesive to the vinyl backing, which allows the tape to be highly conformable and deliver a moisture-tight seal, even in extreme temperatures.





From general purpose to premium grade, Shurtape® offers effective and economical masking tape solutions that can be used for a range of applications, including bundling, labeling and masking.

CP 105



General Purpose Grade, Medium-High Adhesion Masking Tape

General purpose grade, medium-high adhesion masking tape for non-critical bundling and labeling applications. CP 105 is an economical masking solution that provides excellent surface contact on a range of substrates.



COL 00



Premium Grade Colonial® High Adhesion Masking Tape

Premium grade, high adhesion masking tape for use in industrial and automotive paint applications that do not require the use of a bake oven, and can also be used for general purpose masking applications that demand a premium performance tape. Colonial® masking tape is formulated with a rubber-based adhesive and flexible backing, making it highly durable for use on rough surfaces and in temperatures up to 200 F.



Selecting the **Right Tape** for the Job

Even the most experienced pros can save time and money with the proper selection and application of tapes. While there are plenty of specialty tapes for unusual surfaces or situations, the vast majority of marine applications use these six categories of tape.

PERFORMANCE MASKING TAPES

- Avoids tape residue and paint bleed caused by extreme conditions
- Ideal for bake ovens, gel coat curing, outdoor application, resins and topcoats

RECOMMENDED TAPES

FrogTape® Performance Masking Tapes



PAINT & FINELINE TAPES

- Sharp paint lines and no residue in lower-tack jobs
- Great for pinstripes and other specialty designs; flexible for a variety of surfaces

RECOMMENDED TAPES

FrogTape® Fineline Performance Masking Tapes



GENERAL PURPOSE MASKING TAPES

- Non-critical masking applications, bundling and sealing
- Use to mask off for paint or resin overspray, labeling and taping off sleeves

RECOMMENDED TAPES

CP 105



SHRINK & HULL PRESERVATION TAPES

- Protection during marine storage
- Perfect for marine shrink wrap applications and transportation during storage

RECOMMENDED TAPES

PE 900



DUCT & SPECIALTY TAPES

- Use duct tape to tape off floors with rosin paper or fiberboard sheets to protect from resin spray, other residue
- Find durable waterproof tape for emergency fixes and waterproof repairs



RECOMMENDED TAPES

Duck Pro® by Shurtape® Duct Tapes, T-Rex® RSW 500

ELECTRICAL TAPES

- UL Listed tapes for a variety of fixes or repairs
- Apply different colors to show voltage levels and identify circuits



RECOMMENDED TAPES

EV 57, EV 77



TOOLS FOR THE TRADE

From educational articles to helpful how-to videos, we have developed industry-leading resources dedicated to keeping you up to date on trends and best practices while helping you exceed expectations on the job.

TAPE UNIVERSITY

TapeUniversity.com is your leading online resource for all things tape, including industry trends and best practices. We're committed to providing the best learning experience by providing the tape industry's most comprehensive place to learn. From blog posts and articles to video demonstrations, Tape University serves to answer commonly asked questions about tape — and invites you to ask your own.

TAPEUNIVERSITY®

ICON DESCRIPTIONS



Made in the USA with Local & Global Materials



Cold Temperature



All-Weather



Co-Ex Technology



UL Listed



Waterproof Backing



UV Resistant

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The information in this Pro Guide, along with other Company product literature, specifications, product and test reports, and other descriptive and advertising material and information is based on research testing and is believed to be reliable but constitutes no part of a product warranty. Shurtape products are sold on the understanding that the buyer has determined or will determine the suitability of the product for buyer's purposes, and is reminded that some materials are sensitive to adhesive-based products and discretion should be used in their application.



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